SAFETY DATA SHEET

according to UN-GHS (rev. 7)

Blasomill 32

Section 1. Identif	ication
Product identifier	: Blasomill 32
Article No.	: 03162-03
Relevant identified uses of	the substance or mixture and uses advised against
Identified uses	
Industrial use only. Metal working fluids	
Uses advised against	
Consumer use.	
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	: Blaser Swisslube Solutions Private Limited 1001, 10th Floor, Time Tower, Main MG Road, Sector 28 IN-Gurgaon, Pin-122 002 Tel:+91 (0) 124-4994000 E-Mail: india@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: 000 800 100 7479 (24h/7d)
Section 2. Hazard	l identification

Classification of the substance or mixture	: ACUTE TOXICITY (dermal) - Category 5
GHS label elements	
Signal word	: Warning
Hazard statements	: H313 - May be harmful in contact with skin.
Precautionary statements	
Prevention	: Not applicable.
Response	: P302 + P317 - IF ON SKIN: Get medical help.
Storage	: Not applicable.
Disposal	: Not applicable.
Other hazards which do not result in classification	: None known.





Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	Identifiers
₱istillates (petroleum), heavy hydrocracked	≥75 - ≤90	CAS: 64741-76-0 EC: 265-077-7
Pentene, 2,4,4-trimethyl-, sulfurized	≤5	CAS: 68515-88-8 EC: 271-114-8
Distillates (petroleum), solvent-refined heavy paraffinic	≤2.5	CAS: 64741-88-4 EC: 265-090-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary fir	rst aid measures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention if adverse health effects persist or are severe. If necessary, call a poison center or physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Detential equite bealth offers

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Ingestion	:	No specific data.					
Skin contact	:	No specific data.					
Inhalation	:	No specific data.					
Eye contact	:	No specific data.					
Over-exposure signs/sym	<u>ipton</u>	<u>15</u>					
Ingestion	:	No known significant effects or critic	al hazards.				
Skin contact	:	May be harmful in contact with skin.					
Inhalation	:	No known significant effects or critic	al hazards.				
Eye contact	:	No known significant effects or critic	al hazards.				
Potential acute health eff	ects						



Section 4. First aid measures

Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media		
Suitable extinguishing media	lse an extinguishing agent suitable for the surrounding fire.	
Unsuitable extinguishing media	lone known.	
Specific hazards arising from the chemical	n a fire or if heated, a pressure increase will occur and the container may bu	urst.
Hazardous thermal decomposition products	ecomposition products may include the following materials: arbon dioxide arbon monoxide ulfur oxides	
Special protective actions for fire-fighters	romptly isolate the scene by removing all persons from the vicinity of the in- nere is a fire. No action shall be taken involving any personal risk or without uitable training.	
Special protective equipment for fire-fighters	ire-fighters should wear appropriate protective equipment and self-containe reathing apparatus (SCBA) with a full face-piece operated in positive press node.	

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop
up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
material and place in an appropriate waste disposal container. Dispose of via a
licensed waste disposal contractor.

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling		
Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not inge Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Kee the original container or an approved alternative made from a compatible mate kept tightly closed when not in use. Empty containers retain product residue a can be hazardous. Do not reuse container.	ep in erial,
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this materia handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: -20 to 40°C (-4 to 104°F). Shelf life months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container ti closed and sealed until ready for use. Containers that have been opened must carefully resealed and kept upright to prevent leakage. Do not store in unlabel containers. Use appropriate containment to avoid environmental contamination See Section 10 for incompatible materials before handling or use.	r ghtly st be led

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	:	Good general ventilation should be s contaminants.	ufficient to control we	orker exposure to	airborne
Environmental exposure controls	:	Emissions from ventilation or work pr they comply with the requirements of cases, fume scrubbers, filters or eng equipment will be necessary to reduc	environmental prote ineering modification	ection legislation. ns to the process	
Individual protection measu	<u>ure</u>	<u>s</u>			
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.			
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Section 8. Exposure controls/personal protection

Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

<u>Appearance</u>						
Physical state	1	Liquid.				
Color	1	Light brown.				
Odor	1	Characteristic.				
Odor threshold	1	Not available.				
рН	1	Not applicable.				
Melting point/freezing point	1	Not available.				
Pour point	1	-12°C (10.4°F)				
Boiling point or initial boiling point and boiling range	:	Not available.				
Flash point	1	Open cup: 210°C (410°F)				
Flammability	4	Not available.				
Lower and upper explosion limit/flammability limit	-	Not available.				
Vapor pressure	1	Not available.				
Relative vapor density		Not available.				
Relative density		Not available.				
Density		0.9 g/cm³ [20°C (68°F)]				
Solubility in water	4	Not available.				
Miscible with water	4	No.				
Partition coefficient: n- octanol/water	1	Not applicable.				
Auto-ignition temperature	1	Not available.				
Decomposition temperature	4	Not available.				
Viscosity	:	Dynamic (room temperature): Not ava Kinematic (room temperature): Not ava Kinematic (40°C (104°F)): 32 mm²/s (/ailable.			
Particle characteristics						
Median particle size	1	Not applicable.				
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Section 10. Stability and reactivity

products	should not be produced.
Hazardous decomposition	: Under normal conditions of storage and use, hazardous decomposition products
Incompatible materials	: No specific data.
Conditions to avoid	: No specific data.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: Shelf life: 36 months.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

Section 11. Toxicological information

Information on toxicological effects

Ac	ute	tox	city
			_

Product/ingredient name	Result	Species	Dose	Exposure
♥istillates (petroleum), heavy hydrocracked	LD50 Dermal	Rabbit	>2000 mg/kg	-
5 5	LD50 Oral	Rat	>5000 mg/kg	-
Pentene, 2,4,4-trimethyl-, sulfurized	LD50 Dermal	Rat	>5000 mg/kg	-
	LD50 Oral	Rat	3641 mg/kg	-
Distillates (petroleum), solvent-refined heavy paraffinic	LD50 Dermal	Rat	5000 mg/kg	-
	LD50 Oral	Rat	5000 mg/kg	-

Irritation/Corrosion

Not available.

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure) Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.



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Section 11. Toxicological information

Information on the likely routes of exposure	:	Not available.
Potential acute health effects	2	
Eye contact	:	No known significant effects or critical hazards.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	May be harmful in contact with skin.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	sic	al, chemical and toxicological characteristics
Eye contact	:	No specific data.
Inhalation	1	No specific data.
Skin contact	:	No specific data.
Ingestion	1	No specific data.
Delayed and immediate effec Short term exposure	<u>ts</u>	and also chronic effects from short and long term exposure
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	:	No known significant effects or critical hazards.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	(vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasomill 32	>5000	3214.1	N/A	N/A	N/A
Distillates (petroleum), heavy hydrocracked	N/A	2500	N/A	N/A	N/A
Pentene, 2,4,4-trimethyl-, sulfurized	3641	N/A	N/A	N/A	N/A
Distillates (petroleum), solvent-refined heavy paraffinic	5000	5000	N/A	N/A	N/A



Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Distillates (petroleum), heavy hydrocracked	Acute EC50 >100 mg/l	Algae	72 hours
	Acute LC50 >100 mg/l	Fish	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

- **Disposal methods**
- : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information UN IMDG ΙΑΤΑ **UN number** Not regulated. Not regulated. Not regulated. **UN proper** shipping name **Transport hazard** class(es) Packing group **Environmental** No. No. No. hazards

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants Not listed.

15.2 Other regulations

Chemical Safety

: No Chemical Safety Assessment has been carried out.

Assessment

Section 16. Other information

<u>History</u>	
Date of printing	: 5. Nov. 2024
Date of issue/Date of revision	: 5. Nov. 2024
Date of previous issue	: 18. Oct. 2024
Version	: 1.09
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor EC50 = Half maximal effective concentration GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LC50 = Median lethal concentration LD50 = Median lethal dose LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (dermal) - Category 5	Calculation method

References

: Not available.

Indicates information that has changed from previously issued version.

IP346:

The contained refined mineral oils are exempt of labelling. The content of polycyclic aromatic hydrocarbons (PCA) according to IP346 is < 3% (DMSO-extract).

Other EU regulations :

REACH:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

ROHS:



BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr⁶+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

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SVHC:

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.